Rekeying Manual

For use with Keying Kits 40-132 & 40-134

STOP'EM WITH A SCHLAGE®
Since 1925, Schlage Lock has led the industry in quality, design and craftsmanship. Schlage locks fit any door, are easy to install and will not tarnish. Plus, every Schlage lock is easy to rekey. This book offers step by step instructions to rekeying your Schlage lockset or deadbolt.

Table of Contents

<table>
<thead>
<tr>
<th>Rekeying</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>F-Series Compressible Cylinder Knobs and Levers</td>
<td>4 - 9</td>
</tr>
<tr>
<td>A-Series, and Contractor Series Standard Usage Knobs</td>
<td>10 - 13</td>
</tr>
<tr>
<td>S-Series and Contractor Series Heavy Usage Knobs</td>
<td>14 - 15</td>
</tr>
<tr>
<td>B100, BC100 &amp; BR200-Series Deadbolts</td>
<td>16 - 19</td>
</tr>
<tr>
<td>B200-Series Deadbolts</td>
<td>20 - 23</td>
</tr>
<tr>
<td>B300-Series Deadbolts</td>
<td>24 - 27</td>
</tr>
<tr>
<td>Using Key Gauge/Reinserting Disengaged Pins &amp; Springs</td>
<td>28</td>
</tr>
</tbody>
</table>
SCHLAGE Keying Kits Provide Everything You Need To Get The Job Done!

**Keying Kit 40-132** Includes everything you need to rekey the most popular Schlage knobs, levers and B-Series deadbolts. Includes bottom pins, top pins, springs, cylinder caps, cap pins, cap pin springs, B-Series deadbolt tailpieces, key gauge, plug follower and cap removal tool.

**Keying Kit 40-134** Contains all of the basic materials to rekey most Schlage knobs and levers. Includes bottom pins, top pins, springs, cylinder caps, cap pins, key gauge and plug follower.
STEP #1 - LOCK DIS-ASSEMBLY

A

Insert key into cylinder plug, rotate 90°.

B

Depress knob catch using tab on key gauge and pull knob off of knob catch.

C

Use your thumb and forefinger to apply pressure on the rose and pull knob/lever off spindle.

D

Rotate key back 90° to original position and remove key.

E

YES

To remove the cylinder, first ensure that the keyway on the plug is facing upright. Next, allow the tail end of the cylinder to drop down slightly so that the top of the face of the cylinder sits in at an angle. The cylinder should not fall completely into the body of the knob (like picture E, not like picture F).
STEP #2 - CYLINDER REMOVAL

G

Carefully push the cylinder out of the back of the knob by applying pressure to the top of the cylinder plug face.

H

The cylinder will automatically compress and exit the rear of the knob through the shank of the knob.

Caution: To remove the cylinder through the rear of the knob, you will not need to use more than 5 pounds of force (or the amount of force required to push an elevator button). If you require more force, the cylinder is not aligned correctly for removal. Please refer to steps E and F for correct alignment.
Schlage's compressible cylinders can be rekeyed using one of two methods:

Method 1: (recommended) The new compressible cylinders can be rekeyed in the exact same manner the F-Series cylinders have been rekeyed for decades. To rekey, simply remove the C-Clip from the back of the plug and use the plug follower to remove the plug from the body. The plug follower is also used to hold the top pins and springs in the body. The bottom pins in the plug can then be replaced - and the plug reinserted into the body. Finally, reattach the C-Clip onto the back of the plug.

Using U-Shaped portion of key gauge, press forward to remove C-Clip cylinder retaining ring

Keep the plug follower in the body to keep the top pins and springs from blowing. Dump the bottom pins from the plug. Insert & rotate the key 90° and insert the end of the plug follower into the rear of the cylinder housing - pushing the plug out the front of the housing.
Cylinder Knobs and Levers

**STEP #3 - CYLINDER REPINNING - METHOD 1**

D Load new bottom pins into the plug that correspond to the new key combination

E Re-insert the plug back into the housing and push the plug follower back out. Finally, re-insert the C-Clip cylinder retaining ring onto the back of the plug

**STEP #3 - CYLINDER REPINNING - METHOD 2**

Method 2: The new compressible cylinders can be rekeyed from the top of the cylinder by removing the stainless steel cap – and dumping the bottom pins, top T-Pins, and top springs from the cylinder. To rekey, simply insert new bottom pins into the holes on the top of the cylinder and then re-insert the top T-pins and springs on top of the bottom pins. Finally, attach a NEW stainless steel cap to the top of the cylinder body by aligning the holes in the top cap with the holes in the springs. Each spring should encircle each hole on the cap.

A Using a screwdriver or other small edge carefully pry off the steel cap from the top of the cylinder

B Dump contents from the top of the cylinder (springs, top pins and bottom pins)
Align the holes in the plug with the holes in the housing. Load new bottom pins and re-load the top T-Pins (see inset for correct insertion direction). Re-load the springs over the top of the thin part of the top T-Pins.

Attach a NEW steel cap onto the top of the housing - aligning each spring with the hole in the cap. The teeth of the cap should also align with the grooves on the housing.
Cylinder Knobs and Levers

**STEP #4 - LOCK REASSEMBLY**

Compress the cap and re-insert the cylinder into the shank of the knob (plug face first) aligning the cap with the slot in the sleeve inside the knob. With the cap aligned with the slot, push the cylinder the rest of the way into the knob.

Insert key into cylinder plug, rotate 90°. Line up slot on the shank of the knob with catch on spindle and slide knob onto spindle.

If necessary, depress knob catch and slide knob on until the catch pops into the slot on knob. Rotate key 90° and remove key.
A-Series and Contractor

**STEP #1 - REMOVE THE KNOB**

**A**
Put key into cylinder (with teeth of key facing up) and turn key clockwise one quarter turn to three o’clock position.

**B**
Using tab on key gauge, depress knob retainer through hole in knob shank.

**C**
Use thumb and forefinger to apply pressure on rose and pull knob off spindle.

**STEP #2 - REMOVE THE CYLINDER**

**A**
Push cylinder forward until knob sleeve disengages from back of knob. Remove sleeve and set it aside.

**B**
Remove key from cylinder and remove cylinder from back of knob.
Series Standard Duty Knobs

**STEP #3 - REMOVE THE CYLINDER RETAINING CLIP**

**A**
Engage U-shaped portion of key gauge with “C” shaped clip on back of cylinder.

**B**
Press key gauge forward to disengage and remove clip.

**STEP #4 - REMOVE THE CYLINDER PLUG**

**A**
Insert key and turn clockwise to two o’clock position. Hold slotted end of follower against back of cylinder plug.

**B**
Hold follower firmly against plug and carefully slide it through cylinder shell until plug and front of follower have passed completely through cylinder shell.

**C**
Dump bottom pins from plug and remove old key. Discard old pins and keys.

**IMPORTANT!** Do not pull follower completely through cylinder...

Cylinder shell should end up near center of follower. Set these items aside, noting which end of shell is front end.
**A-Series and Contractor**

### STEP #5 - LOAD NEW BOTTOM PINS

**A**
Use numbers on key bow or use key gauge (see page 22) to determine new key combination. Insert new key all the way until it stops against plug face.

**B**
Load new bottom pins (pointed end down) from keying kit that correspond to new key combination.

**Important:** Make sure all new pins are flush with top of plug, forming a perfect shear line. If any fall below or extend above shear line, replace with correct sizes.

### STEP #6 - REINSERT THE CYLINDER PLUG

**A**
Engage back of plug in follower notch and turn slightly relative to cylinder shell. Gently push plug into shell, pushing follower out.

**B**
Reattach retaining clip to back of cylinder and snap into place.

**Important:** Key is still in plug at this point! Remove key only when “C” clip is snapped back into place.
Series Standard Duty Knobs

**STEP #7 - REASSEMBLE THE KNOB**

A. Align cylinder with opening on rear of knob and insert cylinder, keyway first.

B. Place sleeve onto rear of knob, align notched area of sleeve with knob opening, and press into place.

**STEP #8 - REATTACH THE KNOB**

A. Insert key into cylinder and turn it clockwise 1/4 turn to the three o'clock position. Align notch in attached sleeve with groove on spindle and slide knob toward sprig-loaded knob retainer.

B. Depress retainer with tab on key gauge or other suitable tool and slide knob until retainer snaps into engagement.

Turn key back and forth to verify smooth operation and retainer engagement. A clicking sound indicates that you've done the job correctly.
S-Series Levers
Heavy Usage

To rekey an F-Series Lever, S-Series lever or Contractor Series Heavy Usage lock,

**S AND CONTRACTOR SERIES HEAVY USAGE LEVERS**

**A**
Insert key and turn it clockwise 90° to three o’clock position.

**B**
Using tab on key gauge, depress retainer and remove knob or lever.

**C**
Remove key and remove cylinder. For S-Series locksets, notice sleeve around cylinder and remove sleeve.

**D**
When reassembling, slide cylinder back into lever, keyway first. Align button on chassis with hole in knob or lever shank and slide into place.

NOTE: This sleeve is merely a spacer and does not affect the rekeying process.

Reinsert key, turn it 90° to three o’clock position and press knob or lever back into place.
& Contractor Series Knobs and Levers

follow the steps on the preceding four pages, with the following differences.

**CONTRACTOR SERIES HEAVY USAGE KNOBS**

Insert key and turn it clockwise 90° to the three o'clock position.

Using tab on key gauge, depress knob retainer and remove knob.

Remove key. Remove sleeve from back of knob and remove cylinder.

When reassembling, slide cylinder back into knob keyway first. Align knob retainer on chassis with hole in knob shank and slide knob into place.

Insert key, turn it 90° and depress knob retainer. Press knob back into place. Listen and feel for retainer to engage.

**CONTRACTOR SERIES HEAVY USAGE/ORBIT KNOBS**

After removing knob sleeve and cylinder, notice spacer surrounding cylinder. Remove spacer.

This spacer is necessary due to extra space inside Orbit knobs. Spacer does not affect the task of rekeying. To reassemble knob, simply slide spacer back onto cylinder, insert cylinder into knob and press sleeve onto back of knob.
**Step #1 - Preparation**

Remove cylinder assembly from its collar. Place cylinder face down on a smooth surface.

**Step #2 - Remove the Cylinder Cap**

The photographs in this section depict B100 housings; however, the BC100 and BR200 Series cylinders rekey the same way.

Align scallops of cylinder cap with teeth on cylinder cap removal tool. Push tool down against slight spring pressure. Unscrew cap and remove it.

Remove cap, washer, pin and spring from back of cylinder plug and set aside.

**Note:** If cap removal tool is lost, use tab on key gage or other small tool to depress cap pin and unscrew cap with fingers.
STEP #3 - REMOVE THE CYLINDER PLUG

A

Insert key and turn clockwise to two o'clock position. Place flat end with square notch of follower against back of plug.

IMPORTANT! Make sure follower notch is in horizontal (nine and three o'clock) position.

B

Holding follower firmly against back of plug, carefully push follower through cylinder shell. Support front of plug so it does not fall as it is pushed out. Cylinder shell should end up in center of follower. Set aside.

NOTE: If top pins and springs disengage from cylinder, see page 22.

STEP #4 - REMOVE BOTTOM PINS

A

Dump bottom pins from plug and remove old key. Discard old pins and keys.
再次，将跟随器的平端放在插销背面。小心地将插销插入壳内，推动跟随器退出。

插入钥匙，并将拇指放在插销表面。小心地将钥匙抽出，让插销锁在壳内。

**STEP #5 - LOAD NEW BOTTOM PINS**

**A**

使用钥匙轴上的数字或使用钥匙量规（见第22页）来确定新的钥匙组合。将新钥匙全部插入，直到碰到插销表面。

**B**

将新底部销钉（尖端朝下）插入插销，使用钥匙套件中的销钉对应新的钥匙组合。

**IMPORTANT!** 所有销钉必须与插销顶部对齐，形成完美的剪切线。如果任何销钉低于或高于剪切线，请用正确尺寸的销钉更换。

**STEP #6 - REINSERTING CYLINDER PLUG**

**A**

再次，将跟随器的平端放在插销背面。小心地将插销插入壳内，推动跟随器退出。

**B**

插入钥匙，并将拇指放在插销表面。小心地将钥匙抽出，让插销锁在壳内。
STEP #7 - CYLINDER CAP REASSEMBLY

A
Place cylinder face down on a smooth surface. Insert cap pin spring and cap pin into small hole in back of plug.

B
Place washer on back of plug raised side up with notch around cap pin.

C
Screw cylinder cap back on with cap removal tool until cap is all the way on but not tight.

Test cylinder by inserting key, turning both directions, and removing it. If key turns hard or not at all, cap may be too tight. If key won't come out without pressing against plug face, cap is too loose. Adjust cap accordingly.
**Schlage B200 Series Deadbolts**

**STEP #1 - PREPARATION**

Remove cylinder assembly from rear of collar assembly.

**STEP #2 - REMOVE PLUG RETAINER**

To remove “C-Shaped” retainer, align tailpiece with half-round notch in key gauge (40-104) as shown. Push key gauge against C-clip until it pops off. Remove tailpiece.
**Schlage B200 Series Deadbolts**

**STEP #3 - REMOVE THE CYLINDER PLUG**

*Insert key and turn clockwise to two o’clock position. Do not remove this plug.*

*Align notched end of follower with cylinder plug.\*

**NOTE:** If top pins and springs disengage from cylinder, see page 22.

**STEP #4 - REMOVE BOTTOM PINS**

*Dump bottom pins from plug and remove old key. Discard old pins and keys.*

**Caution:** To avoid top pins springing out, push follower all the way through in one continuous careful motion. When completed, shell should be near center of follower.
**Schlage B200 Series Deadbolts**

**STEP #5 - LOAD NEW BOTTOM PINS**

**A**

Place notched end of follower against back of plug. Hold plug turned to the two o’clock position with the key inserted.

**B**

Carefully push plug into shell, pushing follower out into other hand. DO NOT REMOVE KEY!

**STEP #6 - REINSERTING CYLINDER PLUG**

**A**

Use numbers on key bow or use key gauge (see page 22) to determine new key combination. Insert new key all the way until it stops against plug face.

**B**

Load new bottom pins into plug with pins from keying kit to correspond with new key combination. Begin with pin chamber closest to key bow.

**IMPORTANT!** Make sure all pins are flush with top of plug, forming a perfect shear line. If any fall below or extend above shear line, replace with correct sizes.
Secure cylinder in place with Phillips screw.

Reinstall C-shaped plug retainer and tailpiece. Remove key.

Be sure retainer does not block key slot on bottom of plug.

Place cylinder into its housing.
**Schlage B300 Maximum**

### STEP #1 - PREPARATION

**A**

Remove adapter ring (For 1½” opening only). Place cylinder assembly face down on smooth surface.

**B**

Lift crank assembly and retainer over bumps with flat blade screwdriver and remove.

**C**

Remove black retainer and crank.

### STEP #2 - REMOVE THE CYLINDER CAP

**A**

Engage teeth of cylinder cap removal tool with scallops in cylinder cap as shown. Push tool down against slight spring pressure and unscrew cap.

**B**

Remove cap, tailpiece, washer, cap pin and spring from back of plug and set aside.

**NOTE:** To remove tiny cap pin spring, turn cylinder assembly upside down and gently tap on table.
Security Deadbolt Series

**STEP #3 - REMOVE CYLINDER PLUG**

**A**
Insert key and turn clockwise to two o’clock position. Place flat end of follower against back of cylinder plug.

**B**
Caution: To avoid top pins springing out of cylinder shell, push follower all the way through in one careful, continuous motion. When completed, shell should be near center of follower.

**C**
Dump bottom pins from plug and remove old key. Discard old pins and keys.

**NOTE:** If the top pins and springs disengage, please see page 22.

**STEP #4 - LOAD NEW BOTTOM PINS**

**A**
Use numbers on key bow or use key gauge (see page 22) to determine new key combination. Insert new key all the way until it stops against plug face.

**B**
Load new bottom pins (pointed end down) into plug with pins from kit corresponding to new key combination.

**IMPORTANT!** Make sure that all pins are flush with top of plug, forming a perfect shear line. If any extend above or below the surface, replace with correct sizes.
**Schlage B300 Maximum**

**Step #5 - Reinsert Plug**

**A**

With plug turned slightly, place back of plug against flat end of follower and push follower out smoothly by pushing plug into shell.

**B**

Place thumb against plug face and carefully pull out key.

**NOTE:** Do not pull key out unless securely holding plug face with your thumb. This keeps plug in place.

**Step #6 - Cylinder Cap Reassembly**

**A**

Place cylinder assembly on smooth surface. Insert cap pin spring, then cap pin into small hole in back of plug.

**B**

Place tailpiece with washer on top of plug. Be sure opening in washer straddles cap pin.

**C**

Position cylinder cap and screw into place with cylinder cap tool, but *not tight*. Cap pin should pop into one of the scallops in cap.

Test key by turning left and right, and removing it. If key is hard to turn, loosen cap one notch by turning counter clockwise. If key won't come out, tighten cap by turning clockwise. Repeat this test until operation is smooth.
Security Deadbolt Series

**STEP #7 - REASSEMBLE CRANK ASSEMBLY**

**A**

Place crank into retainer and slide onto tailpiece.

**B**

Push retainer and crank combination, onto tailpiece, until it stops against cylinder cap.

**C**

Replace adapter ring with the words facing you. (Leave this off if installing lock into 1½” diameter hole.)

To rekey inside cylinder of B362 Maximum Security deadbolts, simply repeat steps 2 through 7.
Using The Key Gauge To Determine Combinations

1. With key cuts facing up, slide key into opening of key gauge near number “0” and slide to first cut (notch) from key bow.

2. Slide key left until it stops on a number.

3. Write down number and proceed to next cut.

4. Repeat until all cuts have a corresponding number, from bow to tip of key. This five or six-digit number is the key combination or “bitting”.

IMPORTANT: If the key lands between two numbers, pick the lower number (shallower cut).

If Top Pins and Springs Become Disengaged...

1. Insert square notched end of follower into cylinder shell from rear.

2. Install spring into back chamber and balance top pin (#3) on top of spring.

4. Using follower groove as a guide, push pin into its chamber against spring pressure with flat edge of tweezers or small flat blade screwdriver.

5. Slide follower forward to hold pin and spring in place.

6. Repeat until all chambers are loaded.
Glossary of Terms

ANSI
American National Standards Institute.

backset
The distance from the edge of door to the center line of prep.

bottom pin
A bullet-shaped tumbler that comes in a variety of lengths that correspond to the depths of the key cuts.

chassis
The body of the lock itself, without any trim.

cylinder
The portion of a lock comprised of the plug, shell, pins (tumblers) and springs. A properly cut key allows the plug to rotate the tailpiece or drive mechanism which unlocks the lock.

hand
The direction a door swings, always referenced from the outside.

housing
A larger portion of some cylinder assemblies which encases the cylinder (plug and shell).

latchbolt
A spring operated bolt with a beveled face to permit latching action when door closes.

master pin
A cylindrical shaped tumbler which is flat on both ends, placed between the top and bottom pin to create an additional shear line.

pin tumbler mechanism
Today’s standard tumbler mechanism consists of a series of bottom pin, top pin and spring for each cut (notch) of the key.

pin tumblers
Small sliding pins in a lock cylinder that work against coil springs. They prevent the cylinder plug from rotating unless all are aligned simultaneously by cuts of the proper depths in the key.

plug
The portion of a cylinder which contains the keyway and which rotates with the key.

rose
A circular trim plate attached to the door under the knob or lever.

shear line
The area where the top surface of the cylinder plug and inside surface of the shell meet, and the height to which the bottom pins must be raised by the key in order to rotate the plug.

shell
The portion of the cylinder immediately surrounding the plug.

strike
The metal plate recessed in the frame that receives latch or bolt when the door is closed.

top pin
A cylindrical shaped tumbler which is flat on both ends and is installed directly under a coil spring in its chamber.

tailpiece
A usually flat actuator which extends from the back of the cylinder plug and engages in the lock to operate the latch or bolt.
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